



Lead Free Solders

Alloy	Solidus		Liquidus		Specifications
	°C	°F	°C	°F	
Stay-Brite®	221	430	221	430	ASTM B32 Grade Sn96, Certified to NSF 51; J-STD-006, Sn96Ag04A
Stay-Brite® 8	221	430	279	535	ASTM B32 Grade Sn95, NSF Certified to NSF 51
Bridgit®	238	460	332	630	ASTM B32, Grade HB, NSF Certified to NSF 61
Alsolder 500	199	391	250	482	-
Al-Braze 1070	577	1070	582	1080	QQB-655,BAISi4; AWS A 5.8 BAISi4
Alcor™	440	824	440	824	-